



VP(E)5

PRESSURE RELIEF VALVES

| KE 3012 | 01/15 |

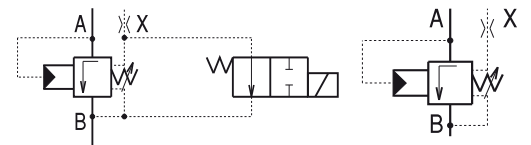
D_n 10; 20 | p_{max} 32 MPa |

Q_{max} 200; 400 dm³/min



Pilot operated pressure relief valve VP(E)5 are used to limit pressure in hydraulic circuit.

Installation dimensions according to ISO 5781/ ISO 6264 - DIN 24 340 | 3 pressure ranges | available with unloading directional control valve

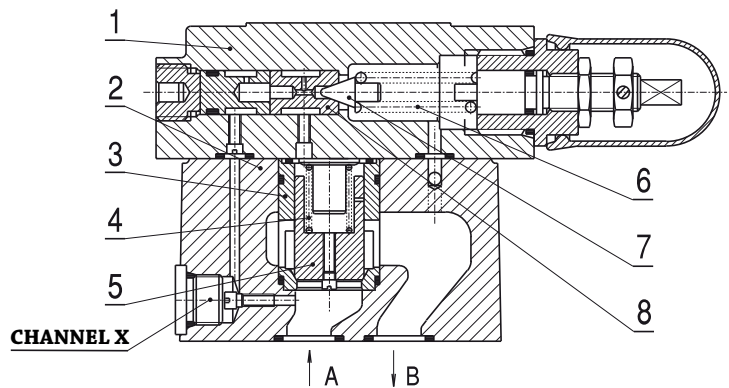


FUNCTIONAL DESCRIPTION

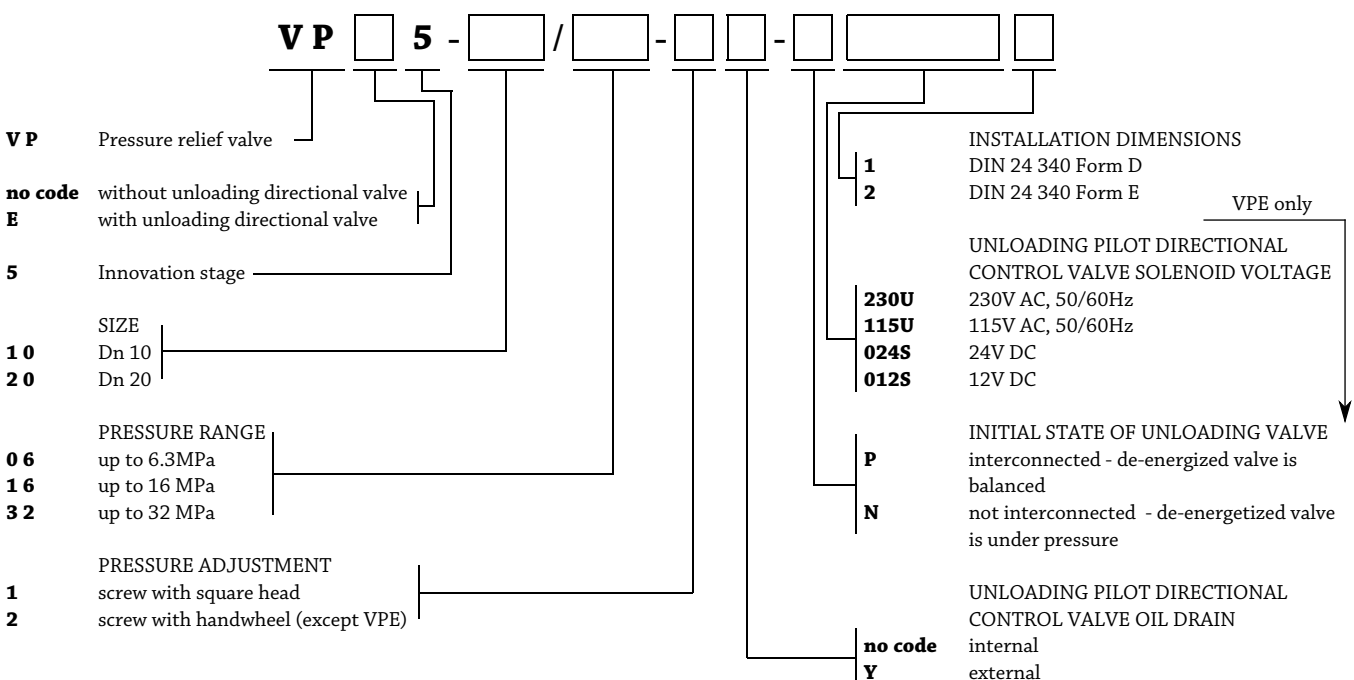
Pressure relief valves consist of the main valve of spool design and control pilot valve. Until the pressure in channel A exceeds the adjusted value by adjusting screw the interconnection between channel A and B is closed. As soon as the pressure exceeds the preadjusted value, the cone **7** lifts from the seat **8**. Thus A pressure drop at the orifice disbalance the spool **5** which is moved towards the opened position. The pressure in channel A is defined by the pilot setting and depends on the flow according to static flow characteristics. When the electric control of pressure unloading is required type VPE5 with solenoid operated directional control valve is available.

Valves VP5 consist of:

- 1** - pilot valve housing
- 2** - main valve housing
- 3** - sleeve
- 4** - spring of spool
- 5** - spool
- 6** - spring of cone
- 7** - cone
- 8** - seat



ORDERING CODE



**INSTALLATION, SERVICE AND MAINTENANCE**

Pressure reducing valves VP(E)5 can be installed in any working position. Dimensions, quality and recommended class of fixing bolts is specified in the following table.

Type	Screw size and quantity	Torque [Nm]
VP(E)5 - 10...1	M10x60 DIN912-8.8 (4 pcs)	32
VP(E)5 - 10...2	M12x30 DIN912-8.8 (4 pcs)	52
VP(E)5 - 20...1	M10x40 DIN912-8.8 (4 pcs)	32
VP(E)5 - 20...2	M16x40 DIN912-8.8 (4 pcs)	112

Flatness deviation and surface roughness of the mounting surface shall not exceed 0.01/100 mm and Ra = 1.6 µm. It is required that the contact surfaces must be intact before installation. All "O"-rings must not be disshaped and damaged by any means. Adjustment of reduced outlet pressure is carried out by adjusting screw (with handwheel) and loosening jam nut. When the pressure is adjusted the adjusting screw must be locked by jam nut against loosening. Reliability of the valve is conditional upon use of prescribed working fluid, especially its temperature and purity.

DELIVERY

Pressure reducing valves VP(E)5 are delivered assembled with "O"-rings on the contact surface. Spare parts and mounting screws are not included in the package. These must be ordered separately.

TECHNICAL DATA

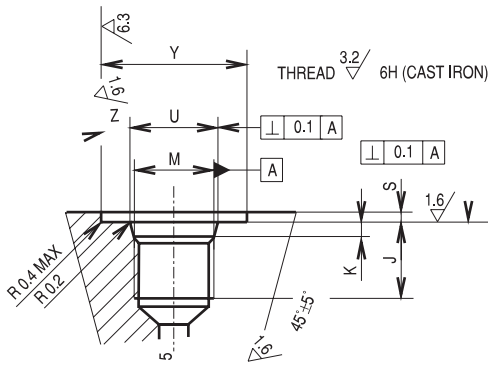
Technical data	Symbol	Unit	VP E5 - 10...1 VP E5 - 10...2	VP E5 - 20...1 VP E5 - 20...2
Nominal size	Dn	mm	10	20
Max. input pressure	P _{MAX}	MPa	32	32
Max. flow	Q _{MAX}	dm ³ /min	200	400
Pressure ranges		MPa	6.3; 16; 32	
Max. pressure in port B	P _{MAX,B}	MPa	32	
Max. pressure in port Y (type VPE)	P _{MAX,Y}	MPa	6.3	
Recommended hydraulic fluid	Hydraulic oils of power classes (HL, HLP) according to DIN 51524			
Hydraulic fluid viscosity range	v	mm ² /s	10 ... 400	
Ambient temperature range	t _A	°C	-20 ... +70	
Ambient temperature range (type VPE)	t _A	°C	-20 ... +40	
Hydraulic fluid temperature range	t _{PO}	°C	-20 ... +80	
Hydraulic fluid temperature range (type VPE)	t _{PO}	°C	-20 ... +70	
Maximum degree of fluid contamination	Class 21/18/15 according to ISO 4406 (1999)			

Type	VP5 - 10...1	VP E5 - 10...1	VP5 - 20...1	VP E5 - 20...1
Weight [kg]	4.6	5.8	4.85	6.05
Type	VP5 - 10...2	VP E5 - 10...2	VP5 - 20...2	VP E5 - 20...2
Weight [kg]	3.6	4.75	4.6	5.75

Electrical data	Symbol	Unit	110V AC 230V AC	24V DC 12V DC
Nominal frequency	f	Hz	50	
Voltage fluctuation		%	±10	±10
Nominal current	I	A	0.23 0.16	0.8 1.7
Enclosure type according to EN 60 529		MPa	IP 65	



REMOTE CONTROL PORT (PORT X)



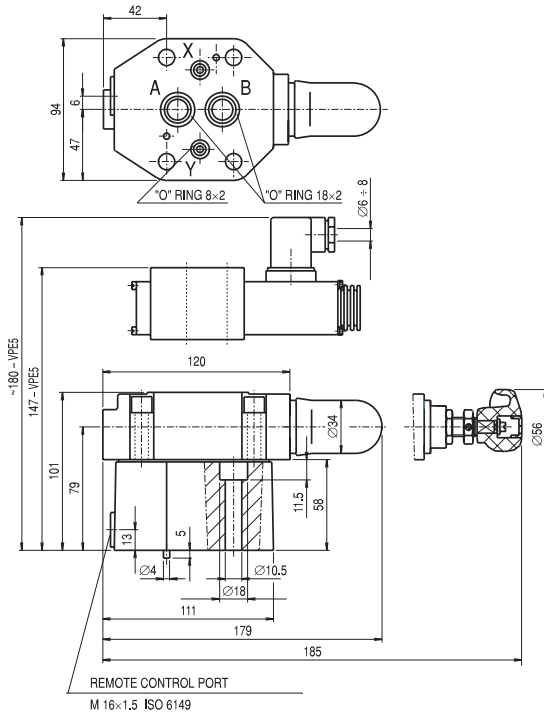
all dimensions in [mm]

M	J _{min}	K	S _{max}	U	Y _{min}	Z
M16×1.5	13	2.4 ^{+0.4} _{-0.0}	1.5	17.8 ^{+0.1} _{-0.0}	27	15°±1°
M10×1	10	1.6 ^{+0.4} _{-0.0}	1	11.1 ^{+0.1} _{-0.0}	20	12°±1°

Roughness Ra=12.5µm

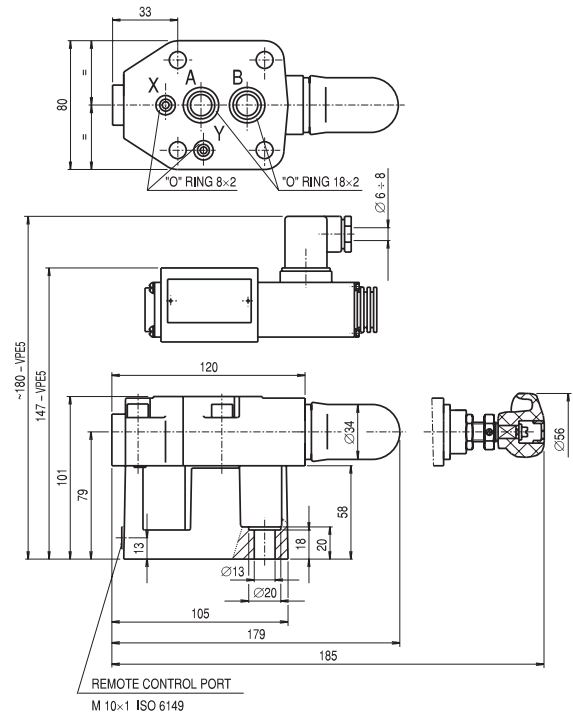
DIMENSIONS

VP(E)5 - 10...1



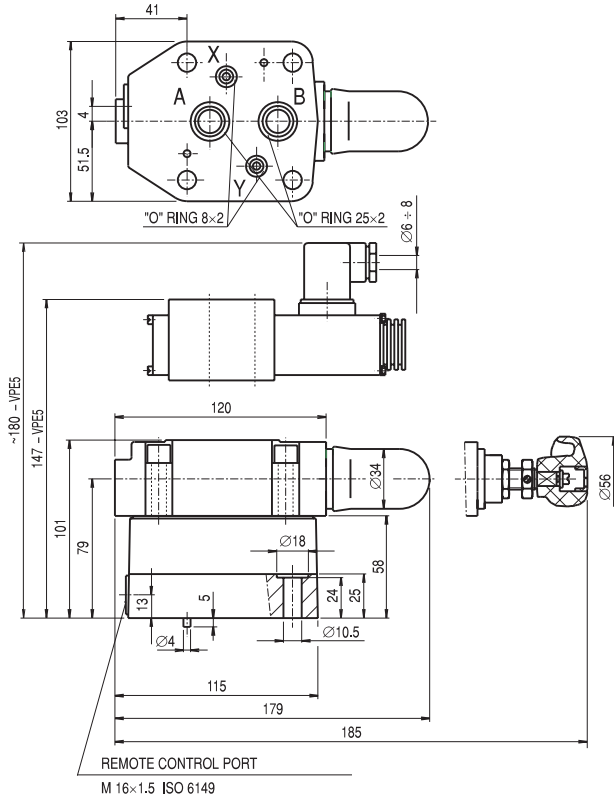
VP(E)5 - 10...2

all dimensions in [mm]



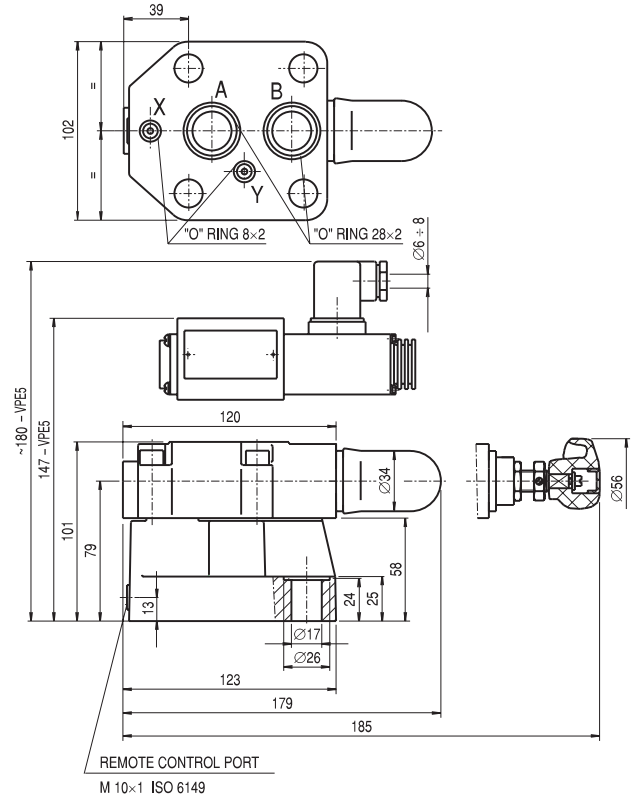
DIMENSIONS

VP(E)5 - 20...1



VP(E)5 - 20...2

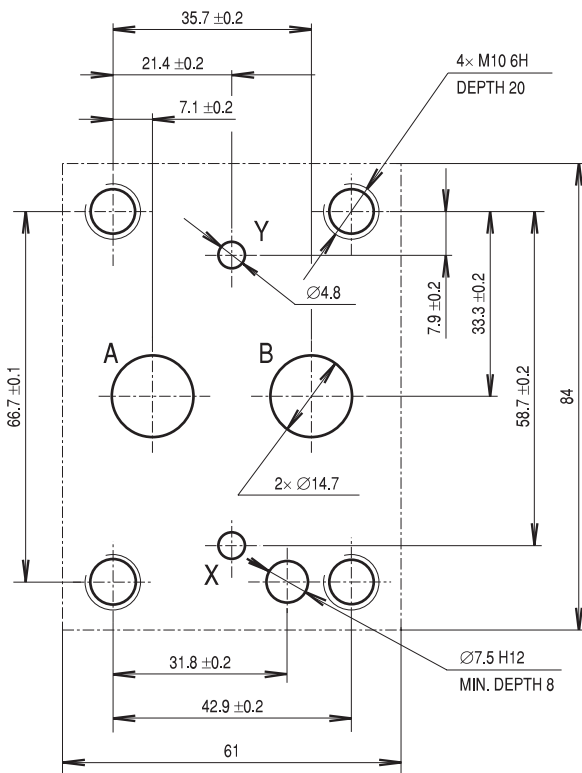
all dimensions in [mm]



INSTALLATION DIMENSIONS

VP(E)5 - 10...1

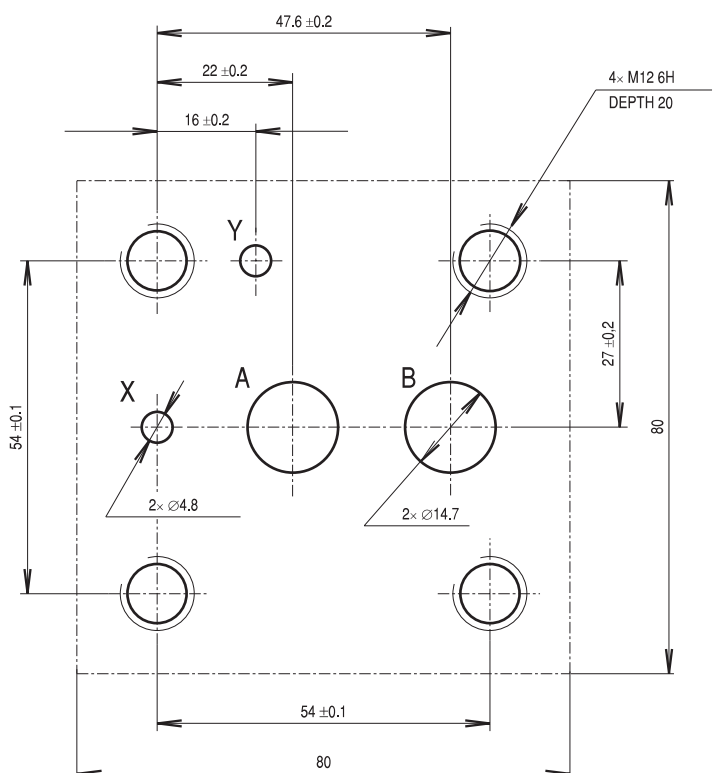
According to DIN 24 340, Form D
ISO 5781-06



VP(E)5 - 10...2

According to DIN 24 340, Form E,
ISO 6264-06

all dimensions in [mm]
view towards panel



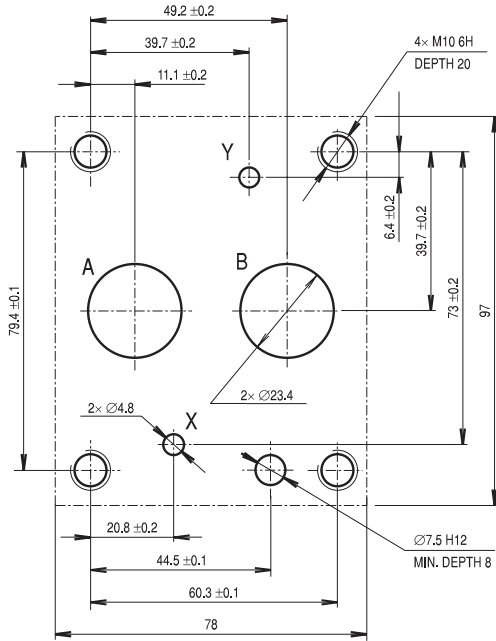


VP(E)5

INSTALLATION DIMENSIONS

VP(E)5 - 20...1

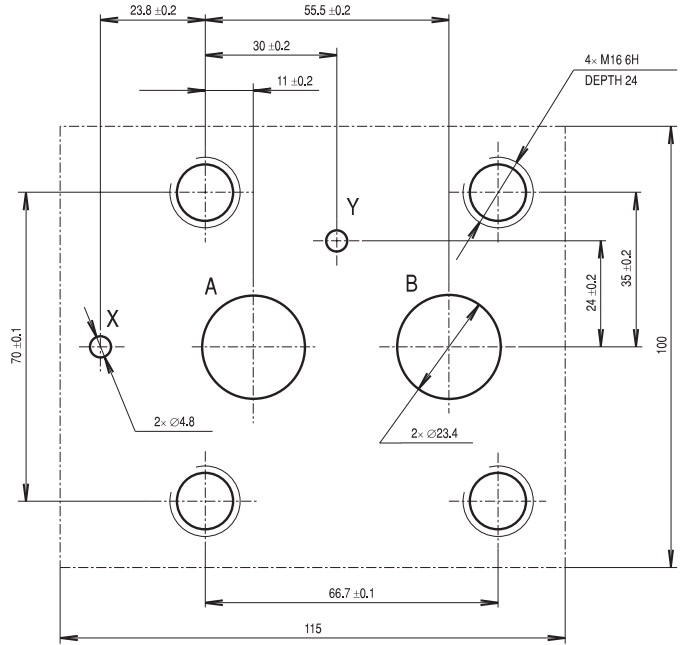
According to DIN 24 340, Form D
ISO 5781-08



VP(E)5 - 20...2

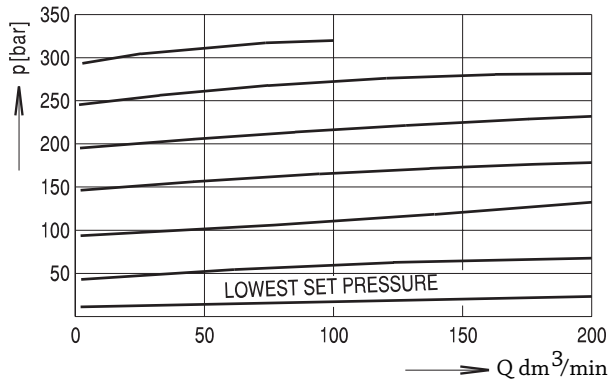
According to DIN 24 340, Form E
ISO 6264-08

all dimensions in [mm]
view towards panel

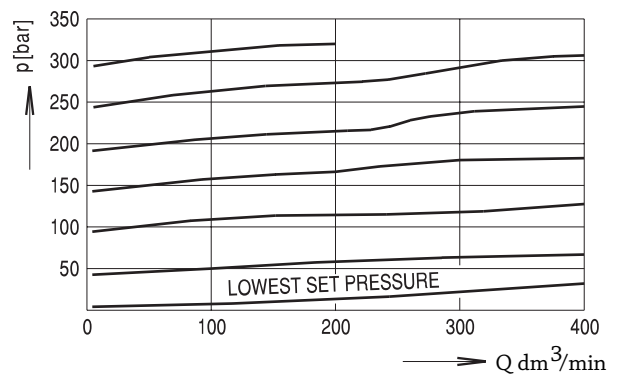


STATIC FLOW CHARACTERISTICS

VP(E)5-10

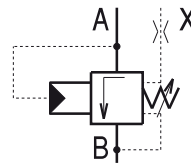


VP(E)5-20

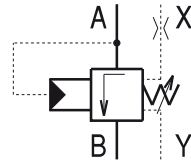


TYPE AND SYMBOLS

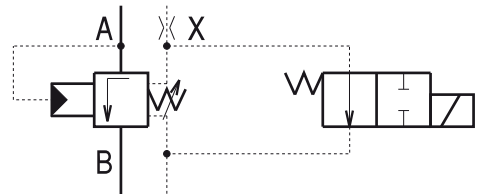
VP5-10/06-1-	VP5-20/06-1-
VP5-10/16-1-	VP5-20/16-1-
VP5-10/32-1-	VP5-20/32-1-
VP5-10/06-2-	VP5-20/06-2-
VP5-10/16-2-	VP5-20/16-2-
VP5-10/32-2-	VP5-20/32-2-



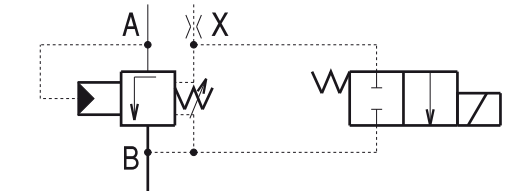
VP5-10/06-1Y-	VP5-20/06-1Y-
VP5-10/16-1Y-	VP5-20/16-1Y-
VP5-10/32-1Y-	VP5-20/32-1Y-
VP5-10/06-2Y-	VP5-20/06-2Y-
VP5-10/16-2Y-	VP5-20/16-2Y-
VP5-10/32-2Y-	VP5-20/32-2Y-



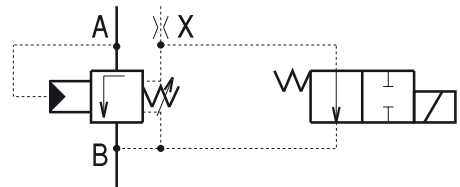
VPE5-10/06-1-P110U-	VPE5-20/06-1-P110U-
VPE5-10/16-1-P110U-	VPE5-20/16-1-P110U-
VPE5-10/32-1-P110U-	VPE5-20/32-1-P110U-
VPE5-10/06-1-P220U-	VPE5-20/06-1-P220U-
VPE5-10/16-1-P220U-	VPE5-20/16-1-P220U-
VPE5-10/32-1-P220U-	VPE5-20/32-1-P220U-
VPE5-10/06-1-P024S-	VPE5-20/06-1-P024S-
VPE5-10/16-1-P024S-	VPE5-20/16-1-P024S-
VPE5-10/32-1-P024S-	VPE5-20/32-1-P024S-



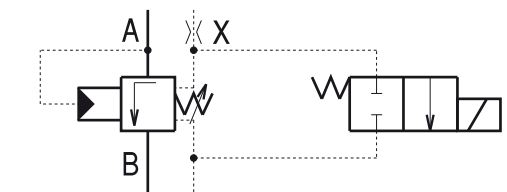
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VPE5-10/16-1-N110U-	VPE5-20/16-1-N110U-
VPE5-10/32-1-N110U-	VPE5-20/32-1-N110U-
VPE5-10/06-1-N220U-	VPE5-20/06-1-N220U-
VPE5-10/16-1-N220U-	VPE5-20/16-1-N220U-
VPE5-10/32-1-N220U-	VPE5-20/32-1-N220U-
VPE5-10/06-1-N024S-	VPE5-20/06-1-N024S-
VPE5-10/16-1-N024S-	VPE5-20/16-1-N024S-
VPE5-10/32-1-N024S-	VPE5-20/32-1-N024S-



VPE5-10/06-1Y-P110U-	VPE5-20/06-1Y-P110U-
VPE5-10/16-1Y-P110U-	VPE5-20/16-1Y-P110U-
VPE5-10/32-1Y-P110U-	VPE5-20/32-1Y-P110U-
VPE5-10/06-1Y-P220U-	VPE5-20/06-1Y-P220U-
VPE5-10/16-1Y-P220U-	VPE5-20/16-1Y-P220U-
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VPE5-10/06-1Y-N110U-	VPE5-20/06-1Y-N110U-
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VPE5-10/32-1Y-N024S-	VPE5-20/32-1Y-N024S-





VP(E)5

NOTES





NOTES

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